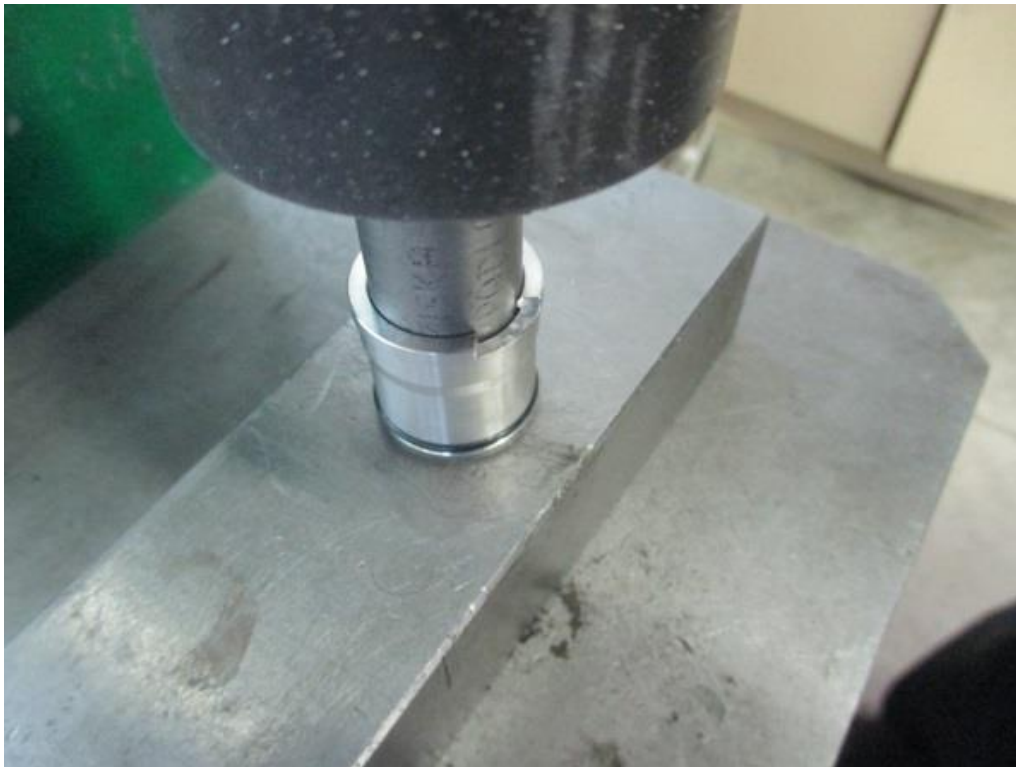


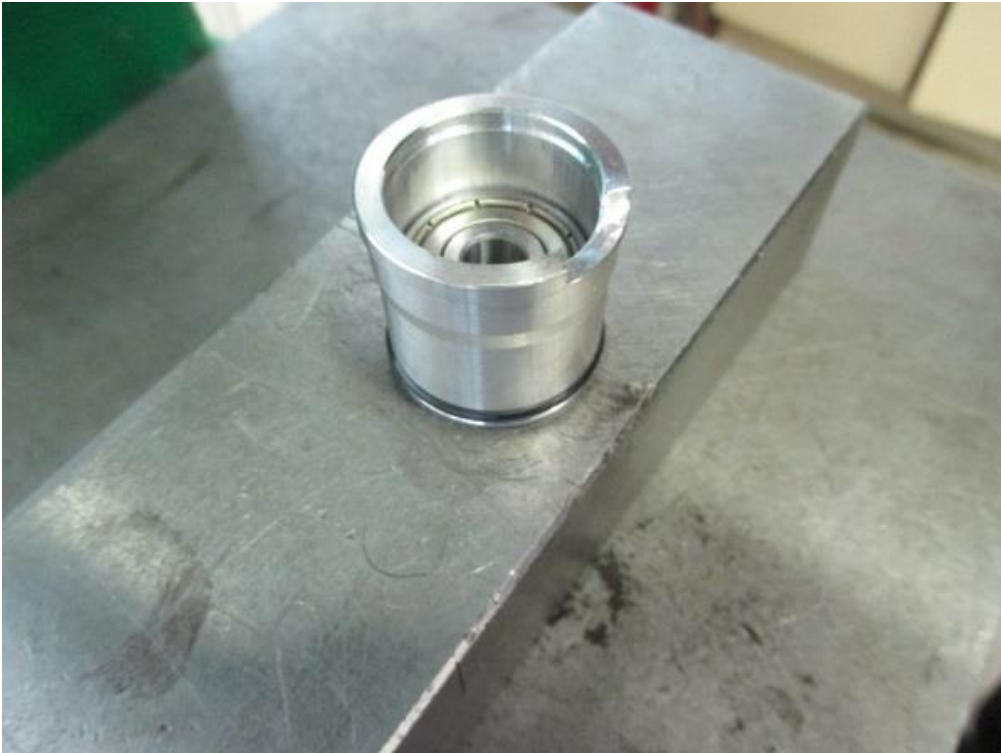
## Water Pump Assembly



1) Place „O“seal onto the water pump case



2) Press the bearing into the pump case



3) Water pump case with pressed bearing and seal



4) Place L=5 spacer inside. Screw is used only for centering the spacer



5) Press second bearing into pump case



6) Secure the bearing with safety lock





7) Before adding the „Gufero“ seal, spread with grease



8) Push the greased seal inside the case



9) Grease the water pump shaft assembly



10) Insert the shaft inside the pump case



11) Water pump case is ready for assembly



12) Insert the case into the crank case





13) Correct fit of water pump case inside the crank case



14) Secure the pump case with safety lock



15) When dismantling water pump case from crank case use special tool



1	330.061.40	Blok motoru P - úprava Blata	Engine block - R	1
2	330.093.00	Těleso čerpadla	Water pump case	1
3	960.018.00	627 - 2RS	Bearing 627 - 2 RS	2
4	970.006.00	Gufero 10 x 18 x 4	Seal 10 x 18 x 4	1
5	950.021.00	Pojistný kroužek 22 x 1	Safety lock 22 x 1	1
6	330.151.00	Rozpěrná trubka 5	Spacer L = 5	1
7	330.155.01	Hřídel čerpadla - sestava	Water pump shaft assembly	1
8	971.071.01	O - kroužek 23 x 2	O - ring 23 x 2	1
9	950.020.80	Pojistný kroužek 16 x 1	Safety lock 16 x 1	1
10	330.060.01	Blok motoru L	Engine block - L	1
11	159.070.00	Demontážní přípravek čerpadla	Dismantling tool	1

